# HIGH-EFFICIENCY TESTING TECHNOLOGIES FOR SERVER POWER IN THE AI ERA

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Make ideas real



### **AGENDA**

- ► Market & Technology Trends
- Optimize your power supply
  - Input analysis
  - Wide-bandgap Testing
  - Digital Power Measurement
  - EMI Debugging
- Conclusion











1200W / GPU

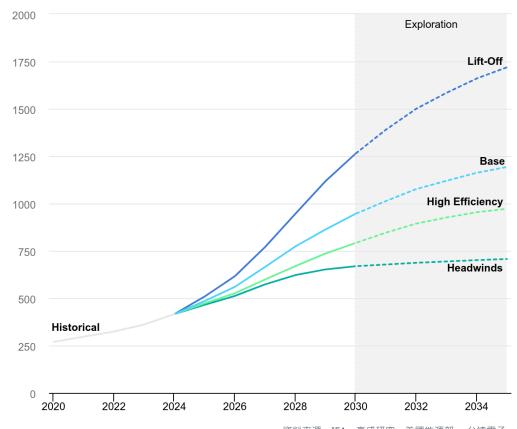


300W / GPU

As computing power grows, so does its power consumption

Computing power and power saving are equally important

We need to focus on improving energy efficiency from the start



資料來源:IEA、高盛研究、美國能源部 、台達電子

5.5 kW 50 Vout

1-ph

PSU PSU

GPU)

BBU 48V

Chra/Dchra

1-ph 277 Vac (ORv3-HPR)

ORv3-HPR Hyperscale Rack

400V<sub>AC</sub>-600V<sub>AC</sub> 3Φ

1-ph

1-ph 277-347 Vac

Power shelves

IT shelves

50V -12V Hotswap

Battery shelves

6 BBUs /

6 PSUs /

### **Before Traditional 48V System Dominance**

**2020** Data centers primarily used 48V DC distribution,

an upgrade from 12V systems

2021- Initial 380V HVDC Adoption

Some large data centers began piloting 380V HVDC systems

**NVIDIA Introduces 800V HVDC** 

2023-2024 To address high power demands of AI serversNVIDIA proposed an 800V HVDC architecture

### **Industry Collaboration & Standardization**

NVIDIA collaborates with power supply manufacturers to promote 800V HVDC standardization



2025-

2027

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#### **COMPANY RESTRICTED**

Al Compute Rack

(CPU,GPU)

50-12V - 12-1

(CPU,GPU)

Scenario #1 400-50 V on IT shelf

DCDC shelf

SST= Solid-State Transforme

~25-30 kW ±400 Vout

**HVDC Power Sidecar** 

400 V<sub>AC</sub>-600 V<sub>AC</sub> 3Φ

(Super capacitors + DCDC)

Power shelves

**Battery shelves** 

~3-4 PSUs

Super Capacitor shelves

3-ph 400-600 Vac

3-ph PSU

BBU

(Bat + DCDC)

With the growth of AI computing power demand, the power density of single servers and racks has experienced explosive growth, escalating from kW to MW.



3-ph LLC

3-ph LLC



### **Traditional Servers (2015-2020)**

Single server power consumption:200-500W Rack power density:5-8kW



### **Al Servers (2020-2025)**

Single server power consumption:1-8kW Rack power density:<100kW



### **High-Performance Al Servers (2023-2027)**

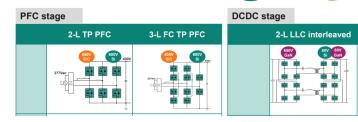
Single server power consumption:>10kW Rack power density:>100kW

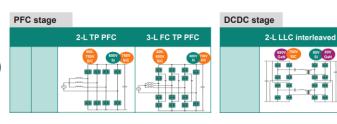


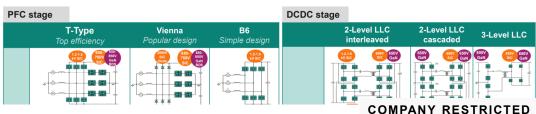
#### **Future AI Factories (2027+)**

Single server power consumption:>20kW Rack power density:>1MW







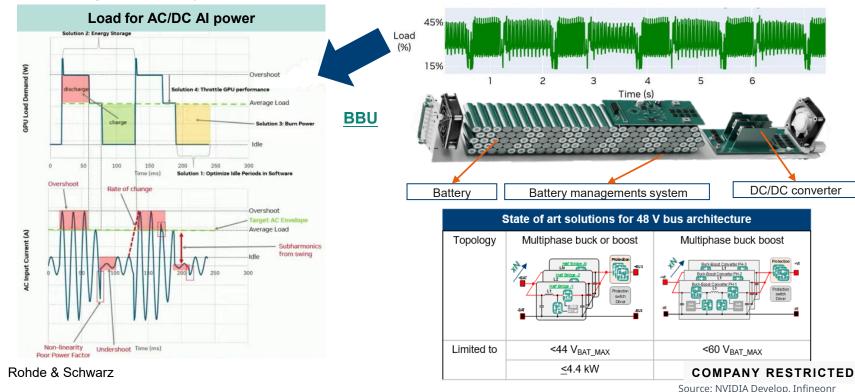


80 PLUS Certificati		277V / 480V Internal Redundant				380V DC Internal Redundant					
% of Rated	Load	5%	10%	20%	50%	100%	5%	10%	20%	50%	100%
80 PLUS											
80 PLUS Bro	onze		80%	82%	85% PFC ≥ 0.90	82%		80%	82%	85%	82%
80 PLUS Sil	ver		82%	85%	89% PFC ≥ 0.90	85%		82%	85%	89%	85%
80 PLUS G	old		85%	88%	92% PFC ≥ 0.90	88%		85%	88%	92%	88%
80 PLUS Plat	inum		88%	90%	94% PFC ≥ 0.95	91%		88%	90%	94%	91%
80 PLUS Tita	nium		90%	94% PFC ≥ 0.95	96%	91%		90%	94%	96%	91%
80 PLUS Ru	ıby	90% PFC ≥ 0.90	91% PFC ≥ 0.90	95% PFC ≥ 0.96	96.5% PFC ≥ 0.96	92% PFC ≥ 0.96	90%	91%	95%	96.5%	92%

### HIGHER PEAK POWER AND TRANSIENT DYNAMICS

GPU draws high peak power and high load transient

-Higher switching frequency is needed to increase the control loop bandwidth



## MARKET & TECHNOLOGY TRENDS - DATA CENTER CHALLENGES



#### Increasing requirements regarding

- ► I/O data rates
- ▶ Processing power
- ► Power density

#### Power delivery solutions need to provide

- ► Low ripple / noise
- ▶ Precise sequencing
- ► Fast response on load transients

### CHALLENGES FOR HIGH-PERFORMANCE POWER

 Frequency **Digital Power**  Duty Cycle Timing and PWM Observation Input analysis Apparent Power (VA) Measurement Output voltage & Regulation Active Power (P) DC Server Board DC -400\

Wide-bandgap Semiconductor **Double Pulse Testing** 

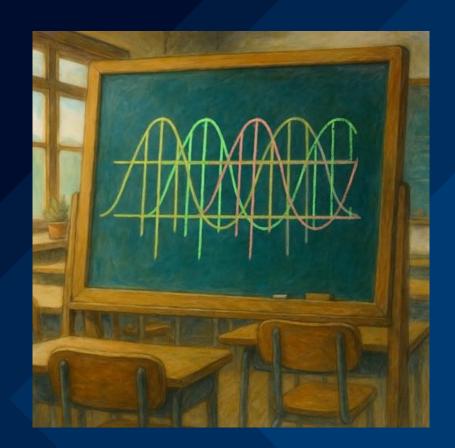
- Switching Loss
- Reverse Recovery loss
- Semiconductor Parameters

**EMI Debugging** 

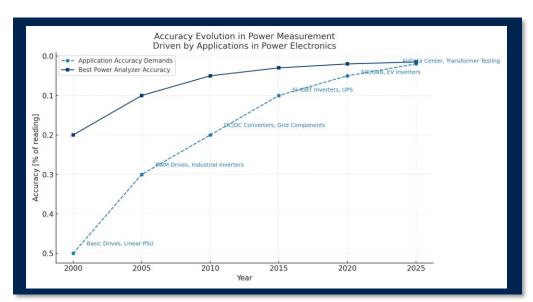
- Conduction Debug
- Radiation Debug
- Application



# INPUT ANALYSIS



### HIGH MEASUREMENT PRECISION





- ► Precision Enables Correct Device Specification
- ► Inaccuracy Risks Non-Compliance and Failed Conformity
- ► Reproducible & Comparable Measurement Series

**Example**: 99.5% efficiency

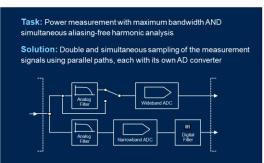
Measuring error ±1%: 98.5% ... 100.5%

Measuring error ± 0.1%: 99.4% ... 99.6%

### ZIMMER ANALYZER



- ► EU Energy Label
- ► Custom Menu
- ► DualPath-Architecture
- ► Integrated Custom Script Editor





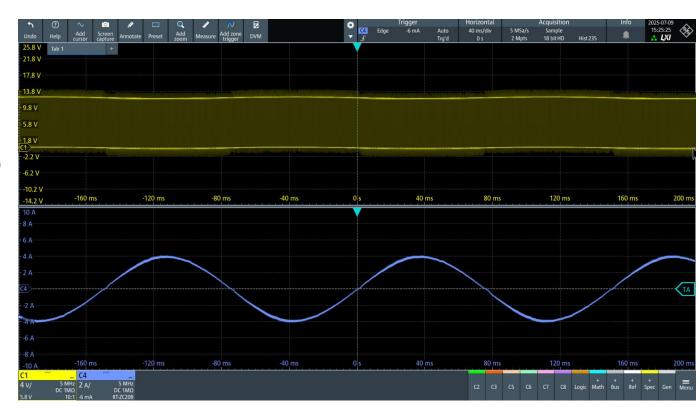




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### **INPUT ANALYSIS: WHAT CAN WE MEASURE?**

- **Trequency**
- Duty Cycle
- ✓ Voltage RMS (V rms)
- Current RMS (I rms)
- Apparent Power (VA)
- Active Power (P)



### **INPUT ANALYSIS**

### -FREQUENCY & DUTY CYCLE



Pulse-width modulation (PWM) control of sinusoids

Track shows the variation of a parameter for each cycle of the waveform

Pulse duration of PWM react as load changes

## INPUT ANALYSIS -VOLTAGE RMS & CURRENT RMS

### **Two Ways to Measure RMS**

- Cycle RMS : Gate one full cycle
- Using DVM





## INPUT ANALYSIS -APPARENT POWER MEASUREMENT

### Apparent Power = $V_{rms} \times I_{rms}$

Apparent power is the total power required to drive the circuit



### **Measurement Method Comparison**

#### **Oscilloscope Measurement**

Calculate V<sub>rms</sub> and I<sub>rms</sub> directly from waveforms, then multiply

#### **DVM Measurement**

Uses digital voltmeter for continuous measurement

(Without occupying waveform acquisition memory)

## INPUT ANALYSIS -APPARENT POWER MEASUREMENT

#### **Active Power = V× I (Cycle Mean.)**

Active power is power actually consumed in a circuit



#### **Measurement Method**

#### **Cycle Challenges**

Same as with Voltage measurements, requires precise gate settings to cover complete electrical cycles



Use Gates and Mean Measurement to ensure accurate cycle measurement

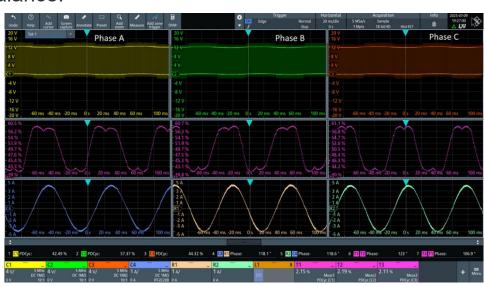
BS)

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## INPUT ANALYSIS -THREE-PHASE SYSTEM PHASE ANALYSIS

In three-phase systems, comparing duty cycle tracks and current waveforms across phases is essential for evaluating system balance.

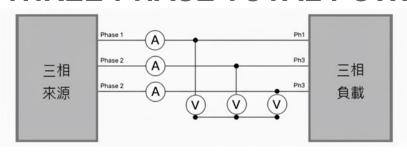
- In an ideal balanced three-phase system, phases should be 120° apart
- Oscilloscope makes three-phase differences easy to see

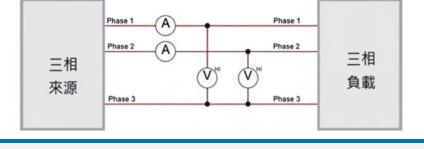


Measurement results show phase differences close to ideal values, confirming balanced system operation

## **INPUT ANALYSIS**

### -THREE-PHASE TOTAL POWER MEASUREMENT





#### **Three-Wattmeter Method**

- Total system power (P, S, Q) is the sum of all three phases
- In balanced systems, total power can be considered as 3× any individual phase measurement
- Requires measuring voltage from each phase to neutral point

#### **Two-Wattmeter Method**

- Suitable for systems where phase-to-neutral voltages cannot be measured
- Measures line-to-line voltages instead of phase-toneutral voltages
- Requires only two wattmeters to calculate total power in a three-phase system

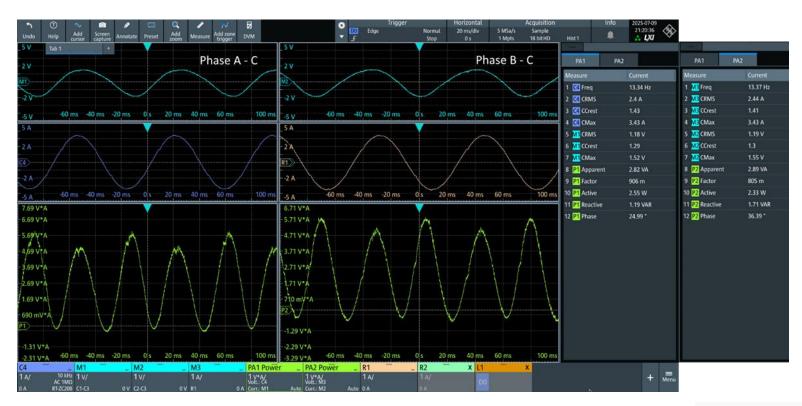
(BS)

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## THREE-PHASE TOTAL POWER MEASUREMENT -THREE WATTMETER METHOD



## THREE-PHASE TOTAL POWER MEASUREMENT -TWO WATTMETER METHOD



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## **Complementary Solution for Complete Testing**

### **Basic Specifications**

Specification	Power Analyzer i.e. LMG671	Oscilloscope i.e. MXO5		
Bandwidth	10 MHz	350 MHz – 2 GHz		
Accuracy	± 0,015% of rdg.	± 5% full scale		
Sampling Rate	1.21 MS/s	5 GS/s		
Resolution	18 Bit ADC	12-bit ADC		
Channels	Up to 14 (7 power channels)	4, 8		
Direct Inputs	1000Vrms / 32Arms	5Vrms / 50Ohm 300Vrms / 1MOhm		





**Power Analyzer** 

Oscilloscope

Complementary Solution for Complete Power Electronics Testing





Ultra-fast Signal Analysis



## WIDE-BANDGAP SEMICONDUCTOR TESTING

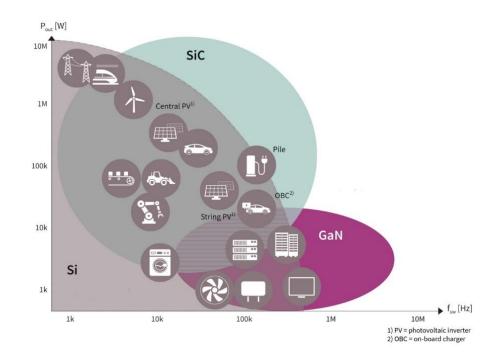
## WIDE-BANDGAP SEMICONDUCTOR TESTING -WIDE-BANDGAP APPLICATION

Higher Efficiency Lower Rds(on), less conduction loss



High frequency enables smaller magnetics

- High Voltage & Temperature Capability Tolerates higher voltages and temperatures
- Fast Switching Speed
  Improves dynamic response
- System Cost Optimization Efficiency cuts cooling and passive costs



### WIDE-BANDGAP SEMICONDUCTOR TESTING

### - DOUBLE-PULSE USE CASES

#### **Datasheet generation**

1	Maximum ratings				
	um lifetime and reliability, Infineon recommen ratings stated in this datasheet.	ds operating con	ditions that do not exce	ed 80% of th	
Table 2	Maximum ratings				
Paramete	ir	Symbol	Value	Unit	
Drain sou	rce voltage, T <sub>el</sub> ≥ 25°C	V <sub>iras</sub>	1200	V	
DC drain of $T_C = 25^{\circ}C$ $T_C = 100^{\circ}C$	current for $R_{\text{eq-c,mark}}$ , limited by $T_{\text{opmax}}$ , $V_{\text{GS}} = 18V$ ,	I <sub>0</sub>	56 47	A	
Pulsed dra	ain current, t <sub>p</sub> limited by T <sub>synax</sub> , V <sub>GS</sub> = 18V	Inpute 1	169	A	
DC body diode forward current for $R_{DQ-r,mol}$ . limited by $T_{\rm speen}$ , $V_{\rm GS}$ = 0V $T_{\rm C}$ = 25°C $T_{\rm C}$ = 10°C		Iso 56		A	
Pulsed bo	dy diode current, t <sub>p</sub> limited by T <sub>onax</sub>	Estiguise <sup>5</sup>	169	A	
	ce voltage <sup>2</sup>	Vos	·7 23		
Max transient voltage, < 1% duty cycle  Recommended turn on sate voltage		Vos.	15 19	V	

#### **Converter Design**



▶ Double-pulse test allows to cover all four basic operation modes

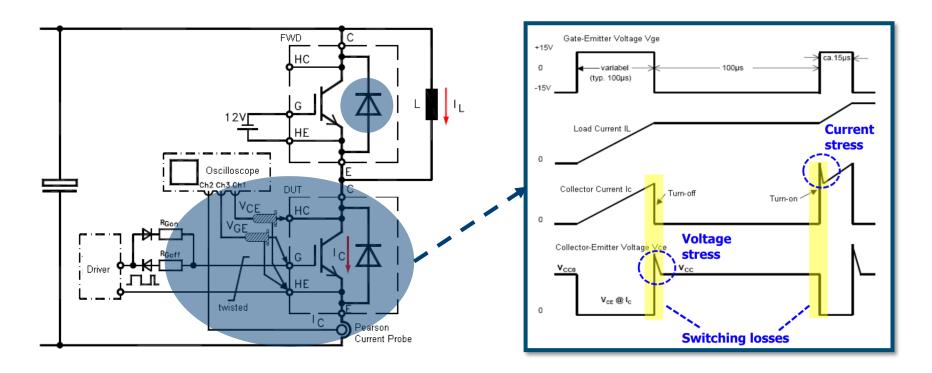
#### All main parameters can be measured

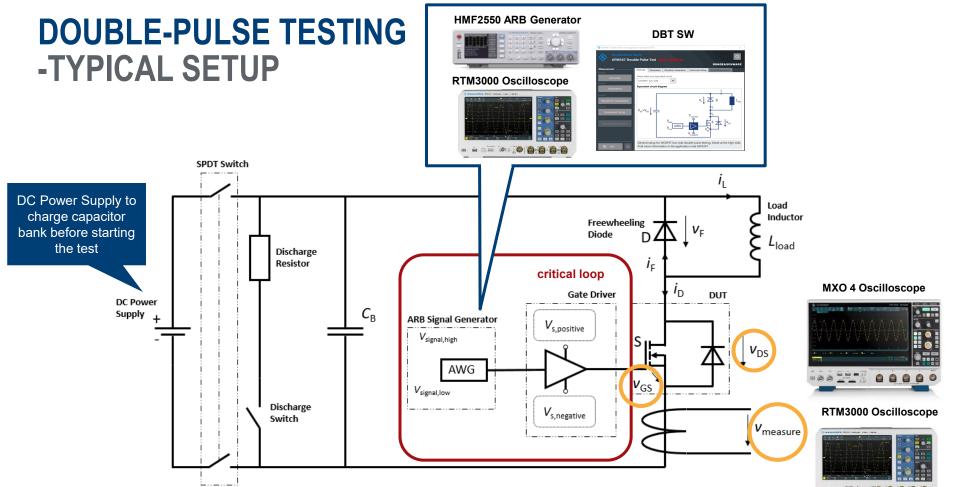
- Switching losses
- Reverse recovery losses
- Switching times
  - Turn-on and turn-off delay time
  - Rise and fall times



Module selection

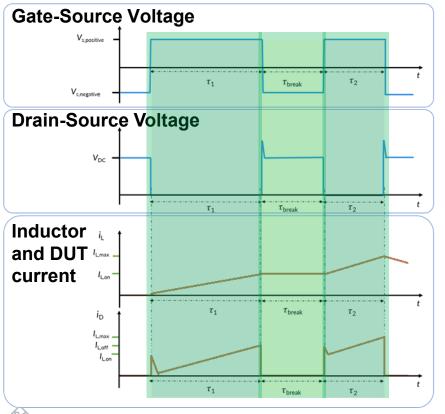
## WIDE-BANDGAP SEMICONDUCTOR TESTING -DOUBLE-PULSE TESTING

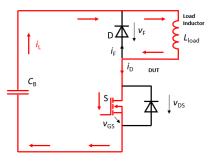




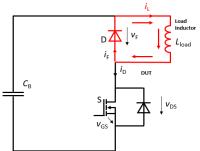
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## DOUBLE-PULSE TESTING -THEORY AND TEST PROCEDURE

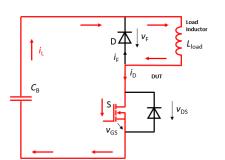




## Interval τ<sub>1</sub> Low-side switch turn on Voltage is applied to the inductor Inductor current rises linearly



## Interval $\tau_{\text{break}}$ Low-side switch turn off Inductor current freewheels through the diode

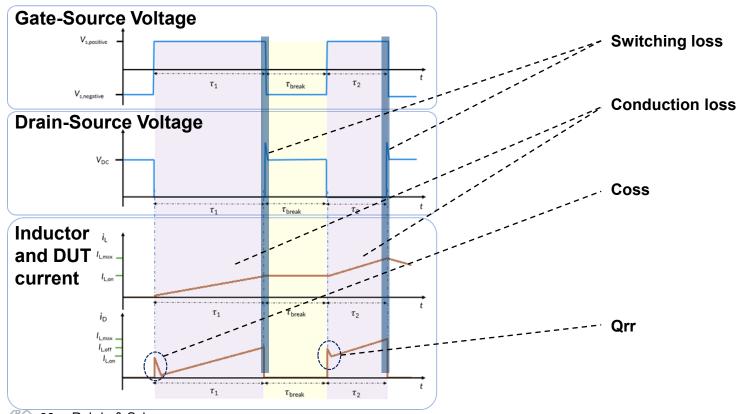


#### Interval τ<sub>2</sub>

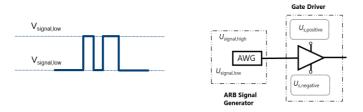
Low-side switch turn on again Reverse recovery current can be captured on the probe

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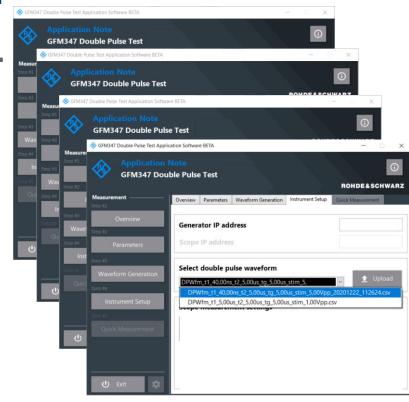
## DOUBLE-PULSE TESTING -THEORY AND TEST PROCEDURE



## SETTING UP THE MEASUREMENT -R&S DOUBLE PULSE TEST TOOL



- ► Important considerations
  - Right signal levels
  - Correct pulse width setting
- ► Tipp: Always check ARB signal when creating new setup



## SETTING UP THE MEASUREMENT -VOLTAGE PROBING

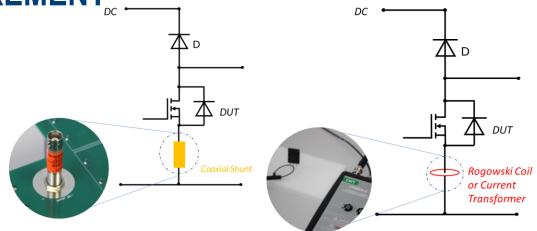
Low side gate driver measurement	High side gate driver measurement
V <sub>DC</sub> =V <sub>DD</sub> V <sub>Low</sub> AWG AWG V <sub>Low</sub> AWG	V <sub>DC</sub> =V <sub>DD</sub> V <sub>Low</sub> AWG V <sub>s,positive</sub> V <sub>s,negative</sub> V <sub>s,neg</sub>
<ul> <li>Very high bandwidth</li> <li>Input voltage range of +/-50V</li> <li>Tips: Avoid long ground leads</li> </ul>	<ul> <li>Measurements with highest precision</li> <li>High CMRR to suppress switch-node signal</li> </ul>
Probe:RT-ZP11 / RT-ZS10	Probe: <b>RT-ZISO</b>

## SETTING UP THE MEASUREMENT

-CURRENT PROBING

### **▶** Basic requirements

- High measurement bandwidth
- Sensor as small as possible
- Low insertion inductance



	Coaxial shunt	Rogowski probe	Current transformer
Pro's	<ul><li>Very high bandwidth (2 GHz)</li><li>DC-measurement capability</li><li>Very low insertion inductance</li></ul>	Physically small, no "design-in"     of sensor necessary	<ul><li>High bandwidth (~200 MHz)</li><li>High current possible</li></ul>
Con's	<ul><li>Limited maximum current</li><li>Design-in of sensor necessary</li></ul>	<ul> <li>Limited bandwidth         (typically 30-50 MHz but recently         also higher bandwidth up to 100 MHz         available)</li> <li>Limited accuracy</li> </ul>	Large sensor with core, limits the possibility to have low- insertion inductance designs

## SETTING UP THE MEASUREMENT -DE-SKEW BASICS

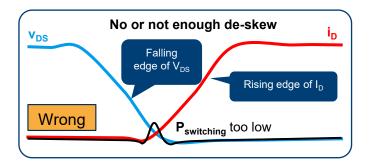
► Voltage and current probes have different group delay

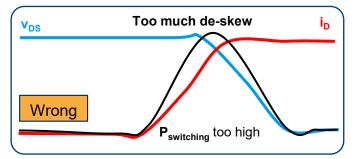
#### **▶** Examples

High voltage differential probe: ~8 ns group delay

Clamp-on current probe: ~15 ns

Small loop Rogowski probes: ~12 − 20 ns



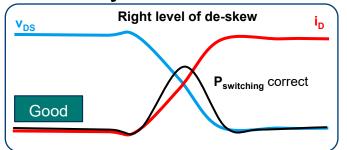


► For accurate switching loss measurements the delay

has to be compensated (Do skow)

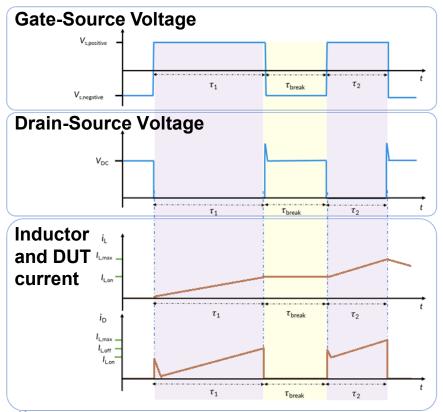


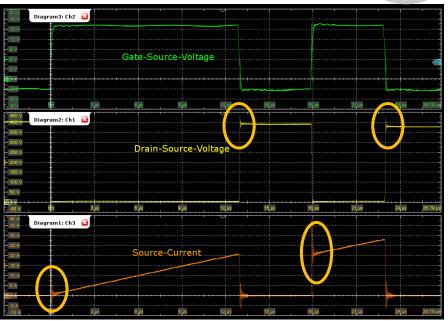
**RT-ZF20 Power De-skew Fixture** 



### A PRACTICAL EXAMPLE







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## A PRACTICAL EXAMPLE -TURN-ON ENERGY

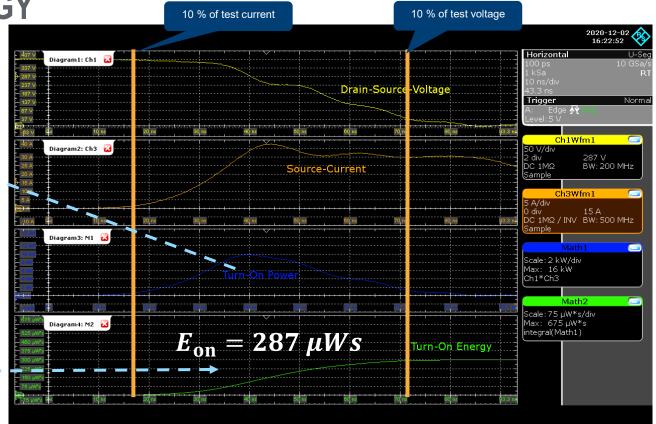


$$P_{\text{turn-on}} = v_{\text{DS}}(t) \cdot i_{\text{D}}(t)$$





$$E_{\rm on} = \int_{t_{\rm I_{test10}}}^{t_{\rm V_{DC10}}} P_{\rm turn-on} \ dt$$



## **SOFTWARE SOLUTION**

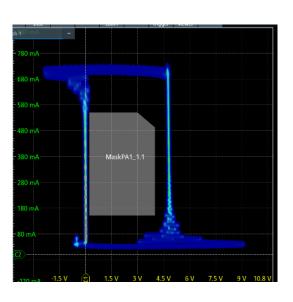
**DPT Software** 

**Switching Loss** 

**SOA Measurement** 









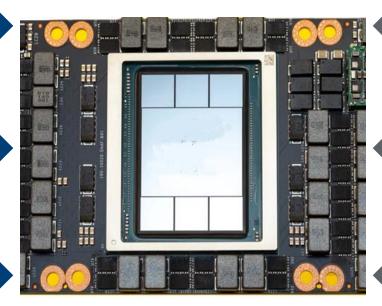
**DIGITAL POWER MEASUREMENT** 

### DIGITAL POWER MEASUREMENT CHALLENGES

High current low voltage

High bandwidth transient response

Advance control and telemetry decoding



Probing challenges in high-density design

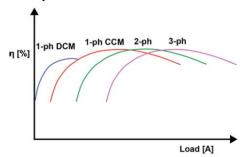
Power integrity and noise

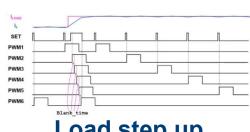
Power loss and efficiency measurement

### MULTIPHASE-PHASE BUCK CONVERTER

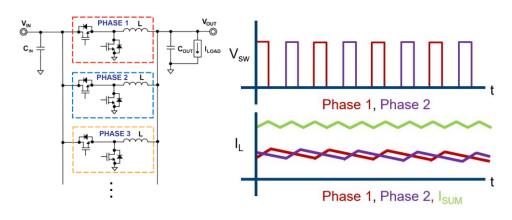
### **Benefits:**

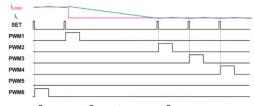
- ▶ Reduced voltage ripple → Reduce capacitor usage
- ▶ Phase management optimizes efficiency across loads
- Reduced thermal for high currents
- Improved load transient response time







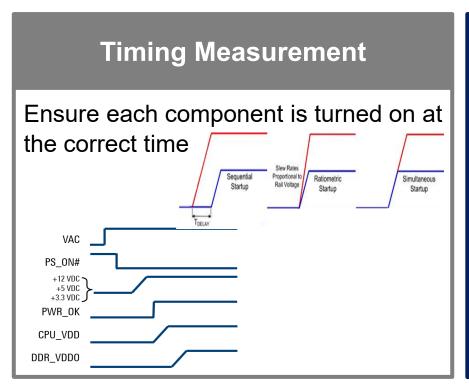




Load step down

### **MEASUREMENT CHALLENGES**

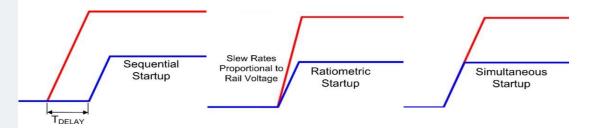
### - MULTI-PHASE CONTROL & POWER SEQUENCING

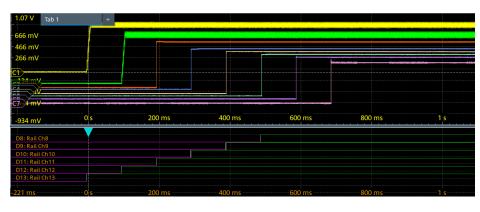


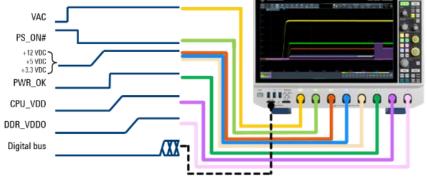
## **PWM Monitoring** Analyze switching frequency, duty cycle, and phase to optimize efficiency & stability Phase 2 - Switch Node Phase 3 - Switch Node

## POWER SEQUENCING CHALLENGES & MEASUREMENT

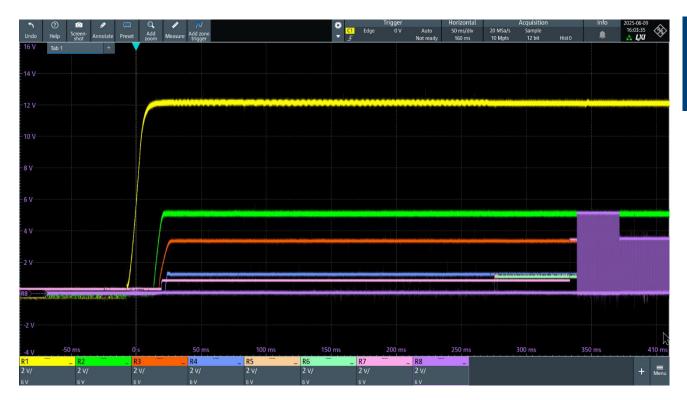
- ► Steeper slew rates
- ► Higher currents & lower voltage
- ► Multiple power rails
- ► Power supply noise and ripple





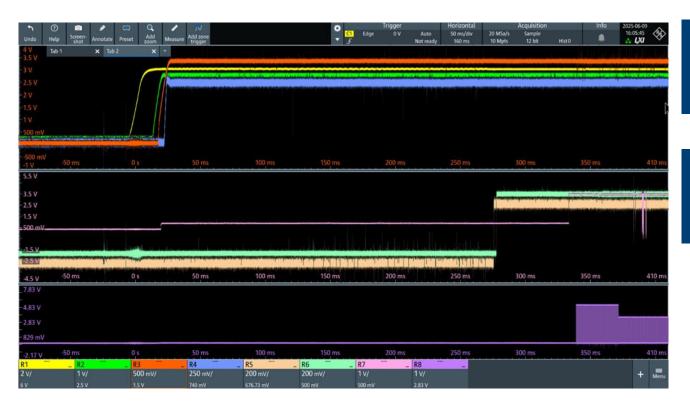


# MULTI-PHASE CONTROL & POWER SEQUENCING -TIMING MEASUREMENT



Multi-channel for multi-rails measurement

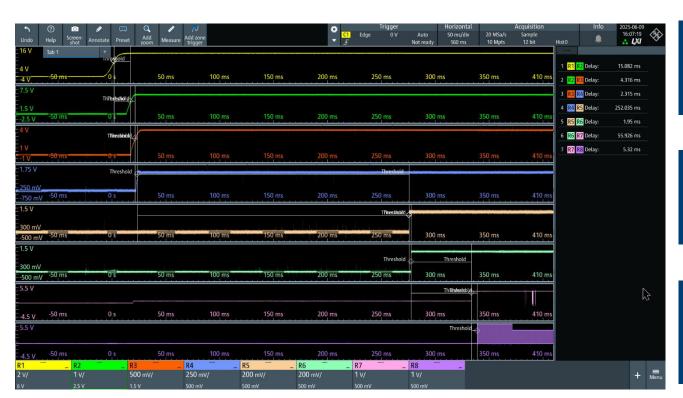
# MULTI-PHASE CONTROL & POWER SEQUENCING -TIMING MEASUREMENT



Multi-channel for multi-rails measurement

Flexible UI settings for convenient signal observation

## MULTI-PHASE CONTROL & POWER SEQUENCING -TIMING MEASUREMENT



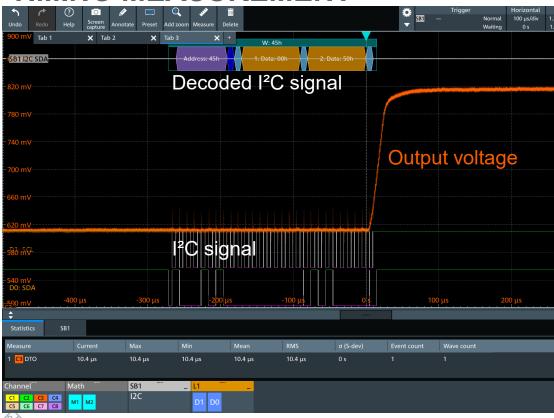
Multi-channel for multi-rails measurement

Flexible UI settings for convenient signal observation

Automated timing measurement Custom level settings

## **MULTI-PHASE CONTROL & POWER SEQUENCING**

-TIMING MEASUREMENT



Dynamic voltage and frequency scaling for control and monitoring

CPU controls voltage regulator

Adjust voltage based on processor load

- High Load: Increase voltage for performance.
- Low Load: Decrease voltage to save power.

Typical control interfaces:

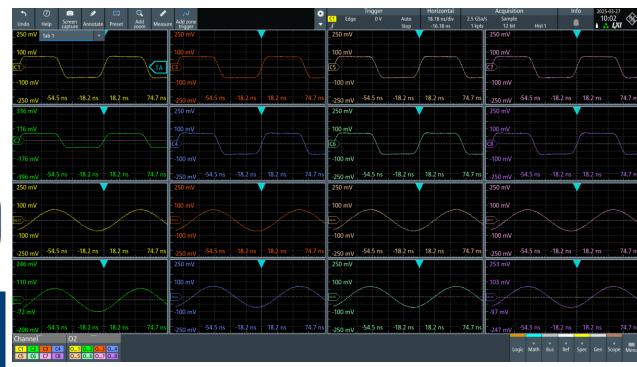
• I2C, SPI, SPMI, PMBus

## **MULTI-PHASE CONTROL & POWER SEQUENCING**

### -TIMING MEASUREMENT



ScopeSync displays waveforms from two oscilloscopes on one screen



# MULTI-PHASE CONTROL & POWER SEQUENCING -PWM MONITORING



Pulse-width modulation (PWM) control of sinusoids

## MULTI-PHASE CONTROL & POWER SEQUENCING -PWM MONITORING



Pulse-width modulation (PWM) control of sinusoids

Track shows the variation of a parameter for each cycle of the waveform

Pulse duration of PWM react as load changes

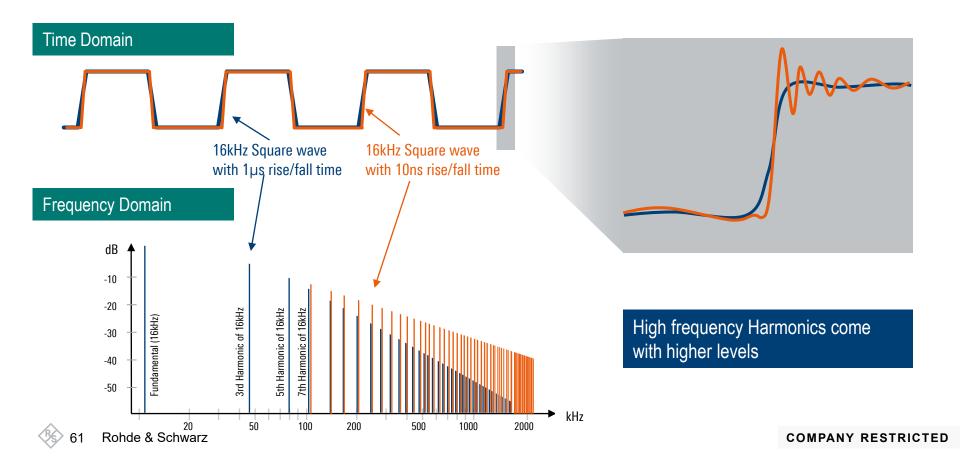
## Al-powered automatic verification software



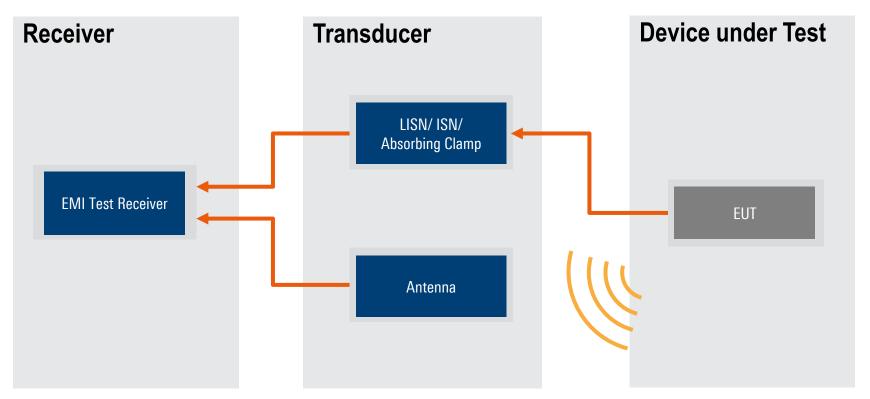


**EMI DEBUGGING** 

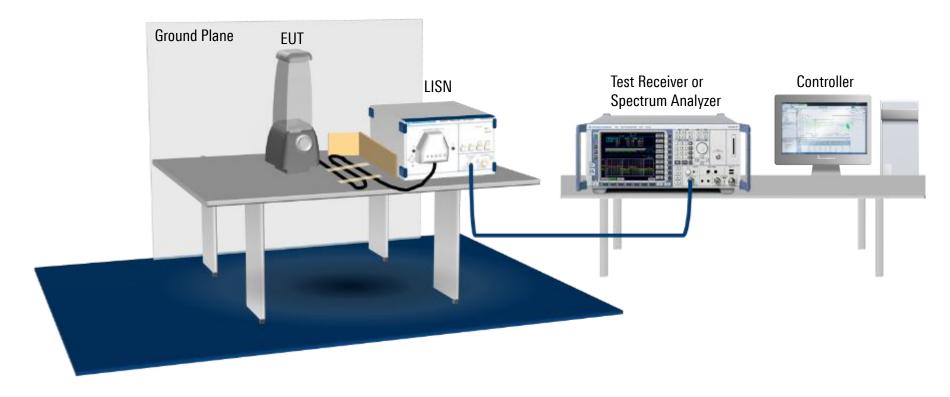
### IMPACT OF FASTER SWITCHING AND STEEP EDGES ON EMI



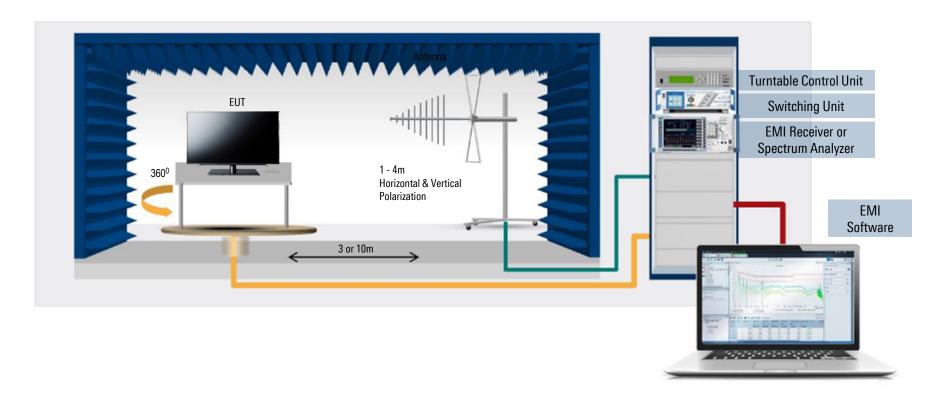
# SYSTEM CONFIGURATION EMI COMPLIANCE



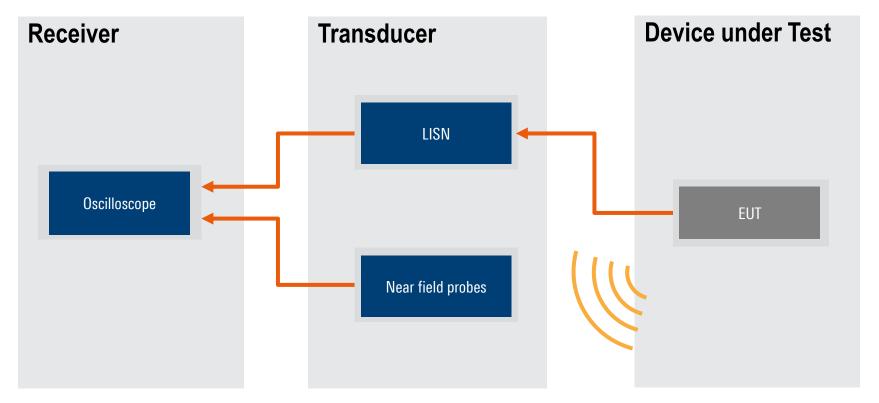
# **SYSTEM CONFIGURATION**CONDUCTED EMISSIONS TEST



# **SYSTEM CONFIGURATION**RADIATED EMISSIONS TEST

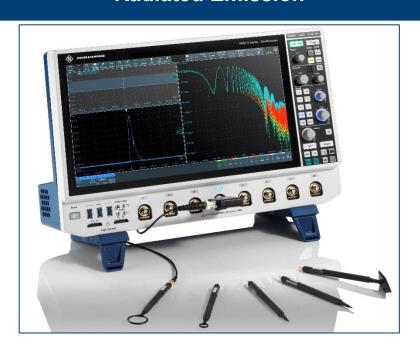


# SYSTEM CONFIGURATION EMI DEBUGGING



# SYSTEM CONFIGURATION EMI DEBUGGING

### **Radiated Emission**



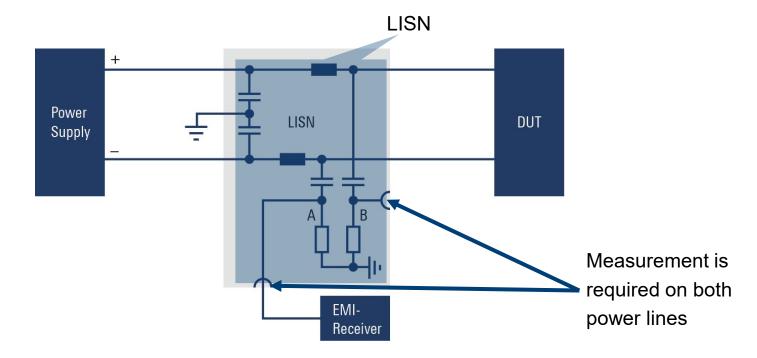
### **Conducted Emission**



# MODERN SCOPE FFT CAPABILITIES CORRELATION OF TIME AND FREQUENCY INFORMATION



# CONDUCTED EMISSION DEBUGGING CONDUCTED EMISSION SETUP



### **CONDUCTED EMISSION DEBUGGING**

### TRANSMISSION MODES

## $V_P = \left(I_{CM_a} + I_{DM}\right) * Z_{LISN}$

#### Common Mode

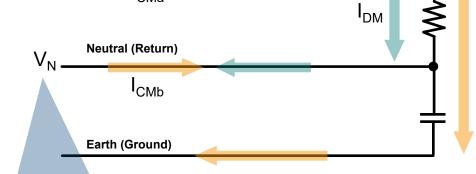
Noise on all lines propagating in the same direction with respect to earth  $V_{D}$ 

$$V_{CM} = V_{\rm P} + V_{\rm N}$$

#### **Differential Mode**

Noise or signals on a line(s) with a return path

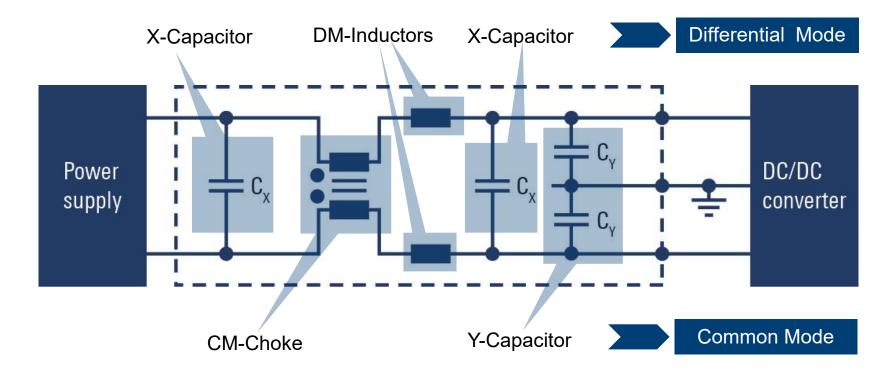
$$V_{DM} = \frac{V_P + (-V_N)}{2}$$



$$V_N = \left(I_{CM_b} - I_{DM}\right) * Z_{LISN}$$

Live (Positive)

## CONDUCTED EMISSION DEBUGGING EMI INPUT FILTER STRUCTURE

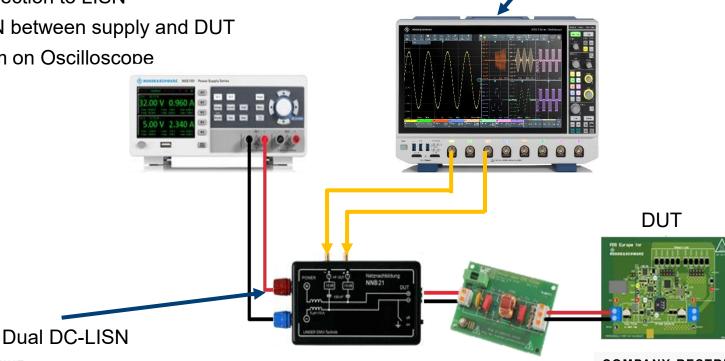


### CONDUCTED EMISSION DEBUGGING

**CONDUCTED EMISSION SETUP** 

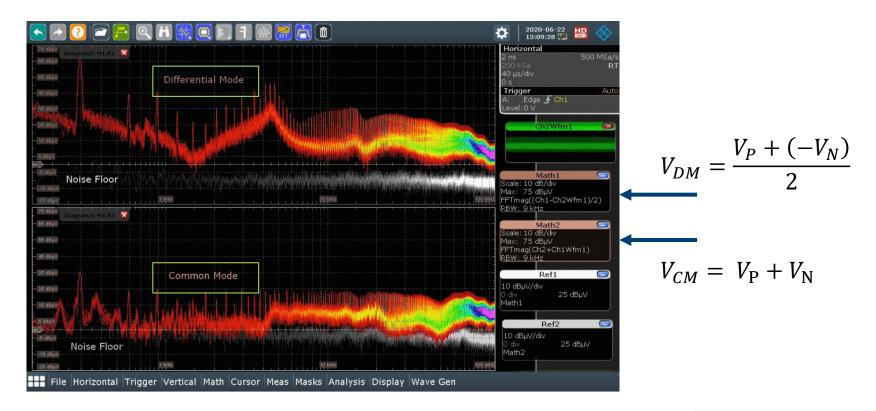
### Oscilloscope

- ▶ 50 Ohm connection to LISN
- ▶ Connect LISN between supply and DUT
- ▶ Use Spectrum on Oscilloscope

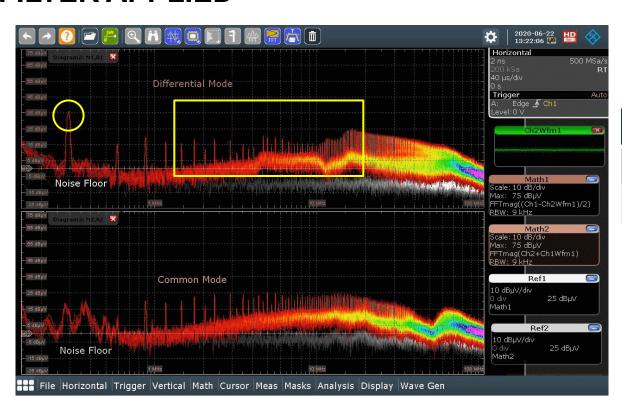


RTM3000 / MXO4 / MXO5 / RTO6 /RTP

# CONDUCTED EMISSION DEBUGGING CASE STUDY NO FILTERING



# CONDUCTED EMISSION DEBUGGING CASE STUDY DM FILTER APPLIED

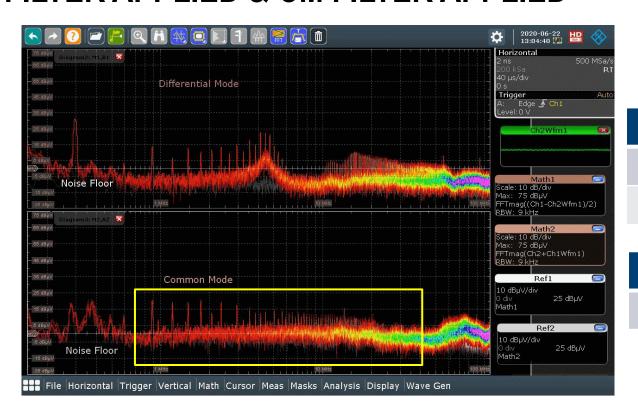


### **DM** solution

DM Choke

2 x X-Cap

## CONDUCTED EMISSION DEBUGGING CASE STUDY DM FILTER APPLIED & CM FILTER APPLIED



### **DM** solution

DM Choke

2 x X-Cap

### **CM** solution

**CM Choke** 

### RADIATED EMISSION DEBUGGING

- ► Compliance is tested in the far field
  - Tells us that a problem exists
- ▶ Debugging is done in the near field
  - Shows us the source (location) of the problem
- ► Steps in the EMI debugging process:
  - Detect and characterize emissions
  - Locate the physical source of the emission
  - Remediate to reduce or eliminate the emission
- Oscilloscopes and near field probes are the most common tools used in radiated emission debugging



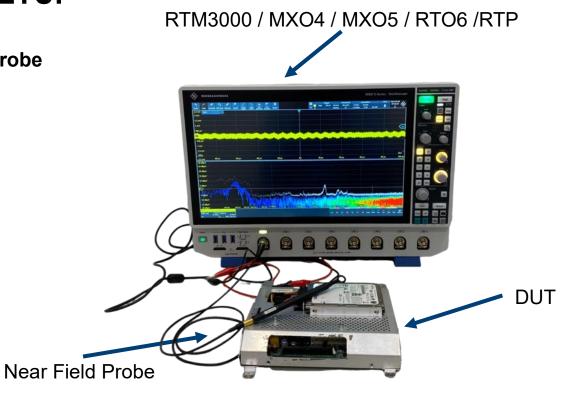
## RADIATED EMISSION DEBUGGING RADIATED EMISSION SETUP

### Oscilloscope

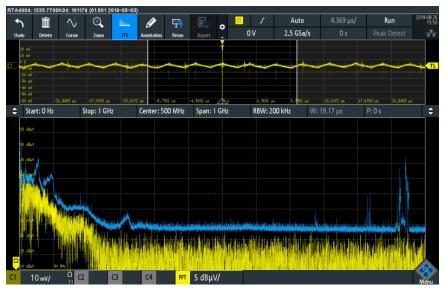
► 50 Ohm connection to **near field probe** 

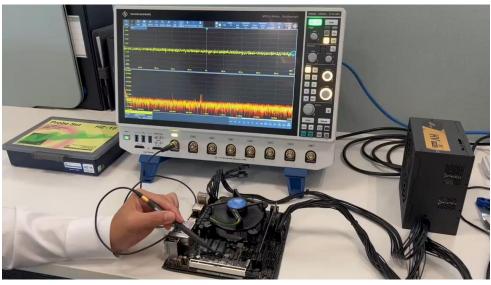
► Use Spectrum on Oscilloscope





# RADIATED EMISSION DEBUGGING NEAR-FIELD PROBE WITH AN OSCILLOSCOPE





# RADIATED EMISSION DEBUGGING NEAR-FIELD PROBE WITH AN OSCILLOSCOPE



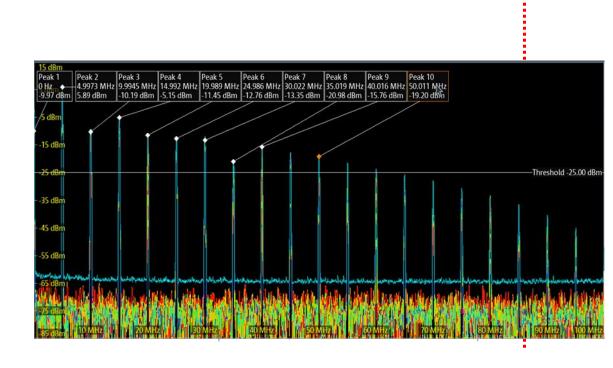
# OSCILLOSCOPE EMI DEBUGGING APPLICATIONS FREQUENCY ZONE TRIGGER

- Difficult to detect and analyze intermittent events
  - Need to trigger on power exceeding a threshold at given frequencies
- Achieve this with a frequency zone trigger
- ► When the mask is **violated**, the acquisition **stops and captured** data can be analyzed in detail

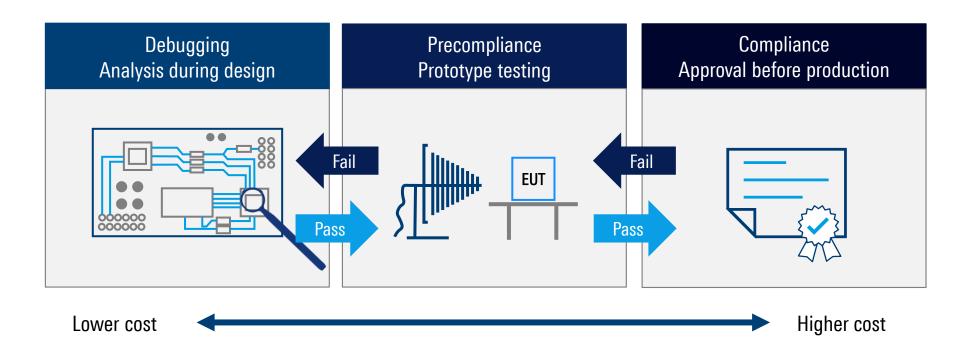


## OSCILLOSCOPE EMI DEBUGGING APPLICATIONS PEAK LIST

- ► In EMI debug, peak levels are often the most interesting / important
- ▶ Peaks can be found using:
  - Eyeballs
  - Cursors
  - Peak search / list
- Peak list gives the highest amplitude signals and their frequencies



# FROM DESIGN TO COMPLIANCE SAVE YOUR TIME AND COST



### SUMMARY

- ► Rising compute and I/O demands are driving higher power requirements in data centers
- ► Key challenge is rising processor power and increasing power density
  - Power Density Surge: 1–10 kW → >10 kW
  - Voltage Evolution: 48 V → 380 V → 800 V HVDC
- Oscilloscope is a powerful tool for design

### **Input Analysis:**

- Measurement tracking for frequency & duty cycle
- Multi-channel & Smart-Grid for three-phase observation

### Wide-Bandgap Testing:

Double-pulse testing reveals switching losses and parasitic parameters

### **Digital Power Measurement:**

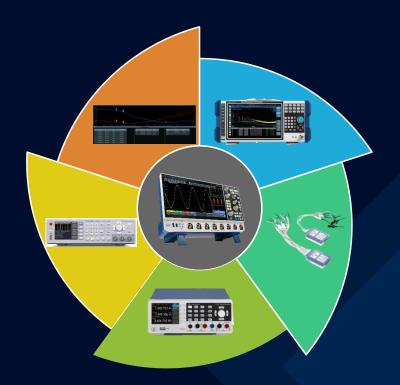
- Mask testing quickly shows pass/fail output
- Use measurement tracking to easily verify PWM / Frequency changes

### **EMI Debugging: :**

- Observing both time domain and frequency, can debug in different dimensions
- Use near-field probe & Dual LISN to quality debug



## **NEW! MXO3 SERIES**



MORE resolution on all sample rate

Instantly see MORE infrequent event

Capture even MORE time



THANKS FOR YOUR ATTENDANCE